

Amendments to the Claims

1. (Currently amended) A skin integrated foamed product for a vehicle seat, said product comprising a skin and a layer of a first foamed resin material integrated with said skin; said skin having a double layer structure which is formed of a sheet of covering material having ~~an~~ air-permeability, such as fabric, and a foamed slab made of a second foamed resin material including an ether-system and laminated on a back of said covering sheet as a layer of wadding material, said foamed slab having ~~a~~ considerably low air-permeability represented by the formula of $0 < \text{an air-permeation amount} \leq 1 \text{ cc/cm}^2/\text{sec}$, and a cell structure, the number of whose cells is about 45-55 per inch ~~laminated on a back of said covering sheet as a layer of wadding material~~, wherein a portion of said first foamed resin material is impregnated into said foamed slab and forms a foamed resin-impregnated layer within said foamed slab, so that said skin and said layer of said first foamed resin material are integrated with each other.
2. (New) A product according to claim 1, wherein the rate of foamed resin-impregnation into said foamed slab is controlled in such a manner that a thickness of said foamed resin-impregnated layer is restricted to about 20-30% of a thickness of said foamed slab.
3. (New) A product according to claim 2, wherein said thickness of said foamed slab is about 0.118-0.158 inch and said thickness of said foamed resin-impregnated layer is about 0.024-0.047 inch.